

Lashing Chain has been permitted to used as an attachment between Endless Rope Haulage rope and Tub. Train of tubs vide tech. Circular No.-4of 2004.To Lashing Chain are to be used at a time.

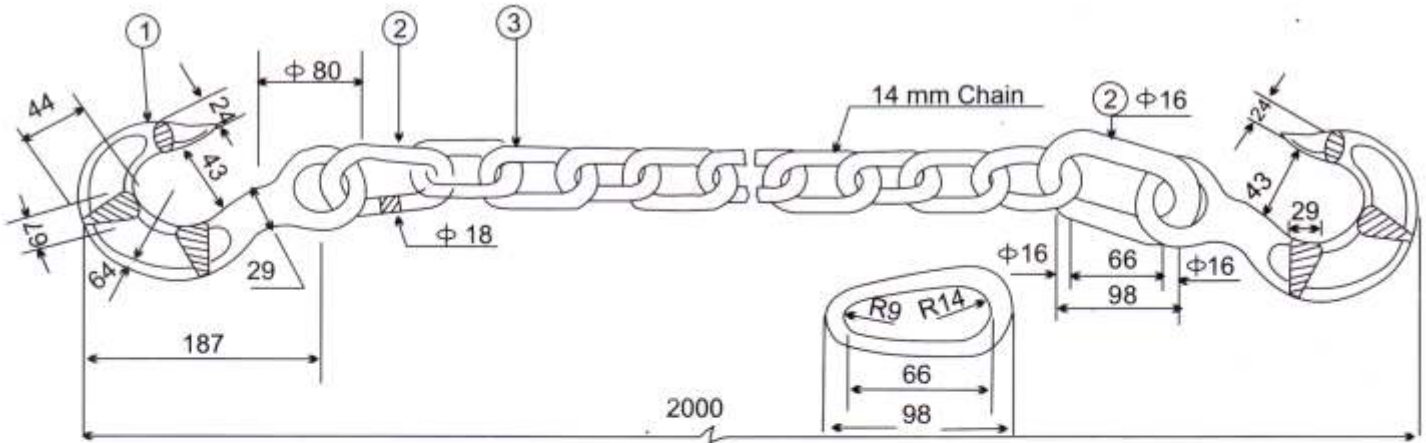


FIGURE - 1

Sl. No.	Name Of Parts	No. Of	Materials
01.	Hook-Die Forged (As per IS : 2759-69)	2	Class - 3 IS 1875 : 1978
02.	Egg Shape link	2	20 C 15 of IS : 5517 : 2004
03.	14 mm Chain	1	IS : 3109 (part-1) - 1982 Grade M(4) or 50 mm pitch Chain grade 'B' Alloy Steel IS 3948.

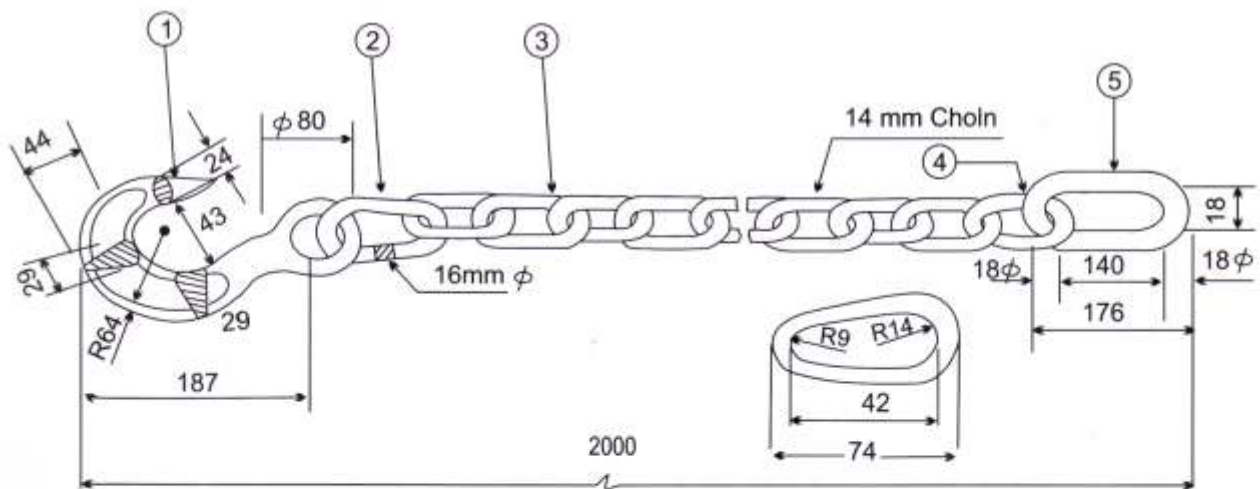


FIGURE - 2

Sl. No.	Name Of Parts	No. Of	Materials
01.	Hook- (As per IS : 2759 - 69)	1	Class - 3 IS 1875 : 1978
02.	Egg Shape link (Hook ene)	1	20 C 15 of IS : 5517 : 2004
03.	14 mm Chain	1	IS : 3109 (part -I) - 1982 Grade M(4) or 50 mm pitch Chain grade 'B' Alloy Steel IS 3948.
04.	Egg Shape link (End link end)	1	20 C 15 of IS : 5517 : 2004
05.	End link	1	20 C 15 of IS : 5517 : 2004